CLAIMS

We claim:

- 1. A novel amorphous form of 1-amino-3, 5-dimethyltricyclo-[3,3,1,1^{3,7}]decane hydrochloride (memantine hydrochloride).
- The amorphous form of memantine hydrochloride according to claim
 characterized by an X-ray powder diffraction pattern substantially in accordance with
 Figure 1.
- 3. The amorphous form of memantine hydrochloride according to claim 1 containing less than about 10% crystalline memantine hydrochloride.
- 4. The amorphous form of memantine hydrochloride according to claim 1 essentially free of crystalline memantine hydrochloride.
- 5. A process for preparing amorphous form of memantine hydrochloride comprising the steps of dissolving memantine hydrochloride in a solvent to form a solution, and removing the solvent from the solution to afford amorphous form of memantine hydrochloride.
 - **6.** The process of claim 5 wherein the solvent is removed by lyophilization.
 - 7. The process of claim 6 wherein the solvent is an aqueous solvent.
 - **8.** The process of claim 7 wherein the aqueous solvent is water.
 - 9. The process of claim 6 wherein the solvent is a C₁-C₄ alcohol.
 - 10. The process of claim 5 wherein the solvent is removed by distillation.
 - 11. The process of claim 10 wherein the solvent is an aqueous solvent.
 - 12. The process of claim 10 wherein the solvent is a C_1 - C_4 alcohol.
 - 13. The process of claim 12 wherein the C₁-C₄ alcohol is methanol or ethanol.
- 14. The process of 10 wherein the distillation is performed at a pressure of about 400 mm Hg or less.
- 15. The process of claim 14 wherein the distillation is performed at a pressure of about 80 mm Hg or less.
- 16. The process of claim 10 wherein the distillation is performed at a pressure of from about 30 to about 80 mm Hg.

- 17. A pharmaceutical composition comprising an amorphous form of 1-amino-3, 5-dimethyltricyclo[3,3,1,1^{3,7}]decane hydrochloride (memantine hydrochloride) and pharmaceutically acceptable carrier, diluent, excipient, additive, filler, lubricant, solvent, binder or stabilizer.
- 18. A pharmaceutical composition according to claim 17, in the form of a tablet, troche, powder, syrup, patch, liposome, injection, dispersion, suspension, solutions, capsule, cream, oitment or aerosol.
- 19. A method for the treating or preventing cerebral ischemia after apoplexy, open-heart surgery, cardiac standill, subarachnoidal hemorrhage, transient cerebro-ischemic attacks, perinatal asphyxia, anoxia, hypoglycemia, apnoca and Alzheimer's disease or conditions in which N-methyl-D-aspartate (NMDA)-receptor antagonist is implicated, including a long-term non-ischemic neurodegenerative disease, comprising administrating an effective amount of an amorphous form of memantine hydrochloride according to any one of claims 1 to 4 and a pharmaceutically acceptable carrier, diluent, excipient, binder, additive, filler, lubricant, solvent or stabilizer to a patient in need thereof.